



ALTECH PA66 A 2030/106 GF30

(Last update: 23.08.2022)



Base Polymer	Polyamide 66
Filler/Additive System	30 % glass fibres
Colour	black,natural color
Special Features	heat stabilised,high surface gloss
Market Segment	various,Automotive,sport and leisure
Application Area	injection moulded parts,interior decoration / finishing
Typical Applications	housings

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
Processing Injection Moulding	melt temperature 280-300 °C mould temperature 80-120 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	9200 / 6000	MPa	ISO 178
Flexural Strength	280 / 190	MPa	ISO 178
Tensile Modulus	10000 / 6300	MPa	ISO 527
Tensile Strength at Break	180 / 118	MPa	ISO 527
Tensile Elongation at Break	4.1 / 5.6	%	ISO 527
Impact Strength (Charpy, 23°C)	65 / 85	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	55 / -	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	10 / 13	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	8 / -	kJ/m ²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	255 / *	°C	ISO 75-1/-2
DSC (Melt Point)	263 / *	°C	ISO 11357
Rheological Properties			
Shrinkage (lengthwise, 24h)	0.2 - 0.4	%	ISO 294-4
Shrinkage (lateral, 24h)	0.7 - 0.9	%	ISO 294-4
Physical Properties			
Density	1360 / -	kg/m ³	ISO 1183

Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.



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